IN THE CLAIMS

1. A method for creating a three-dimensional graphic, the method comprising:

providing a first at least partially transparent substrate having a rough textured portion; and

forming a first graphic component adjacent the first substrate opposite the textured portion, wherein the first graphic component has a first resolution in relationship to a texture of the textured portion so as to create a three-dimensional graphic when the first graphic component is viewed through the textured portion of the substrate.

- 2. The method of claim 1 including forming a second graphic component adjacent the first substrate opposite the textured portion, wherein the second graphic component has a second resolution higher than the first resolution.
- 3. The method of claim 2, wherein the second graphic component includes alpha-numeric symbols.
- 4. The method of claim 3, wherein the first graphic component includes one of an image and an abstract design.
- 5. The method of claim 1, wherein the first substrate is clear and wherein the first graphic component has a first color.
- 6. The method of claim 1, wherein the first substrate has a first color and wherein the first graphic component has a second color.
- 7. The method of claim 1, wherein the first substrate has a uniform thickness.
- 8. The method of claim 1, wherein the first substrate has a contoured surface.

- 9. The method of claim 1, wherein the rough textured portion extends substantially along an entirety of the first substrate.
- 10. The method of claim 1, wherein the rough textured portion is on a first side of the first substrate.
- . 11. The method of claim 10, wherein the first graphic component is formed on a second opposite side of the first substrate.
- 12. The method of claim 11, wherein the first graphic component is printed on the second side of the first substrate and wherein the second side is substantially smooth.
- 13. The method of claim 11, wherein the first graphic component is formed on a second substrate that is coupled to the second side of the first substrate.
- 14. The method of claim 13, wherein the second substrate is adhered to the second side of the first substrate.
- 15. The method of claim 14, wherein the second substrate is fused to the second side of the first substrate.
- 16. The method of claim 1, wherein the first graphic component has a resolution of 85 line screen.
- 17. The method of claim 1, wherein the first substrate comprises clear scratch resistant vinyl.
- 18. The method of claim 1 including forming a transparent layer over the first graphic component.
- 19. The method of claim 18 including fusing a transparent layer over the first graphic component.
- 20. A system for creating a three-dimensional graphic, the system comprising:

an image forming device configured to form at a first resolution and at a second resolution upon an at least partially transparent substrate; and

a controller coupled to the image forming device, wherein the controller generates a control signal and wherein the image forming device is configured to print a first graphic component upon the transparent substrate at a first resolution and a second graphic component on the at least partially transparent substrate at a second resolution.

- 21. The system of claim 20 including a feeder configured to feed an at least partially transparent substrate to the image forming device.
- 22. The system of claim 20, wherein the image forming device comprises an ink jet printer.
- 23. The system of claim 20 including a layer forming apparatus configured to form a transparent layer over the first and second graphic components.
- 24. The system of claim 23, wherein the layer forming apparatus comprises a lamination device.
- 25. A product having a three-dimensional graphic, the product comprising:

an at least partially transparent substrate, the substrate having a rough textured portion; and

a first graphic component adjacent the first substrate opposite the textured portion, wherein the first graphic component has a first resolution in relationship to a texture of the textured portion so as to create a three-dimensional graphic visual effect when the first graphic component is viewed through the textured portion of the first substrate.

26. The product of claim 25 including a second graphic component adjacent the first substrate opposite the textured portion, wherein the second graphic component has a second resolution higher than the first resolution.

- 27. The product of claim 26, wherein the second graphic component includes alpha-numeric symbols.
- 28. The product of claim 27, wherein the first graphic component includes one of an image and an abstract design.
- 29. The product of claim 25, wherein the first substrate is clear and wherein the first graphic component has a first color.
- 30. The product of claim 25, wherein the first substrate has a first color and wherein the first graphic component has a second color.
- 31. The product of claim 25, wherein the first substrate has a uniform thickness.
- 32. The product of claim 25, wherein the first substrate has a contoured surface.
- 33. The product of claim 1, wherein the rough textured portion extends substantially along an entirety of the first substrate.
- 34. The product of claim 25, wherein the rough textured portion is on a first side of the first substrate.
- 35. The product of claim 34, wherein the first graphic component is formed on a second opposite side of the first substrate.
- 36. The product of claim 35, wherein the first graphic component is printed on the second side of the first substrate, wherein the second side is substantially smooth.
- 37. The product of claim 35, wherein the first graphic component is applied to a second substrate that is coupled to the second side of the first substrate.
- 38. The product of claim 37, wherein the second substrate is adhered to the second side of the first substrate.
- 39. The product of claim 38, wherein the second substrate is fused to the second side of the first substrate.

- 40. The product of claim 25, wherein the first graphic component has a resolution of 85 line screen.
- 41. The product of claim 40, wherein the substrate comprises clear scratch resistant vinyl.
- 42. The product of claim 25 including a transparent layer over the first graphic component.
- 43. The product of claim 42, wherein the transparent layer is fused to the first substrate.
- 44. The product of claim 25, wherein the product comprises a business card.
 - 45. A card comprising:

an at least partially transparent first substrate, the substrate having a rough textured portion; and

a first graphic component adjacent the first substrate opposite the textured portion, wherein the first graphic component has a first resolution in relationship to a texture of the textured portion so as to create a three-dimensional graphic visual effect when the first graphic component is viewed through the textured portion of the first substrate.

- 46. The card of claim 45 including a second graphic component adjacent the first substrate opposite the textured portion, wherein the second graphic component has a second resolution higher than the first resolution.
- 47. The card of claim 46, wherein the second graphic component includes alpha-numeric symbols.
- 48. The card of claim 47, wherein the first graphic component includes one of an image and an abstract design.
- 49. The card of claim 45, wherein the first substrate is clear and wherein the first graphic component has a first color.

- 50. The card of claim 45, wherein the first substrate has a first color and wherein the first graphic component has a second color.
- 51. The card of claim 45, wherein the first substrate has a uniform thickness.
- 52. The card of claim 45, wherein the first substrate has a contoured surface.
- 53. The card of claim 1, wherein the rough textured portion extends substantially along an entirety of the first substrate.
- 54. The card of claim 45, wherein the rough textured portion is on a first side of the first substrate.
- 55. The card of claim 45, wherein the first graphic component is formed on a second opposite side of the first substrate.
- 56. The card of claim 55, wherein the first graphic component is printed on the second side of the first substrate, wherein the second side is substantially smooth.
- 57. The card of claim 55, wherein the first graphic component is applied to a second substrate that is coupled to the second side of the first substrate.
- 58. The card of claim 57, wherein the second substrate is adhered to the second side of the first substrate.
- 59. The card of claim 57, wherein the second substrate is fused to the second side of the first substrate.
- 60. The card of claim 45, wherein the first graphic component has a resolution of 85 line screen.
- 61. The card of claim 60, wherein the substrate comprises clear scratch resistant vinyl.
- 62. The card of claim 45 including a transparent layer over the first graphic component.

- 63. The card of claim 62, wherein the transparent layer is fused to the first substrate.
- 64. The card of claim 45, wherein the card comprises a business card.
- 65. The card of claim 45, wherein the substrate has a width of about 2 inches and a length of about 3.5 inches.
- 66. The card of claim 64, wherein the business card has a thickness of less than about 5 mils.
- 67. The card of claim 45, wherein the card is generally rectangular and wherein the card has rounded corners.